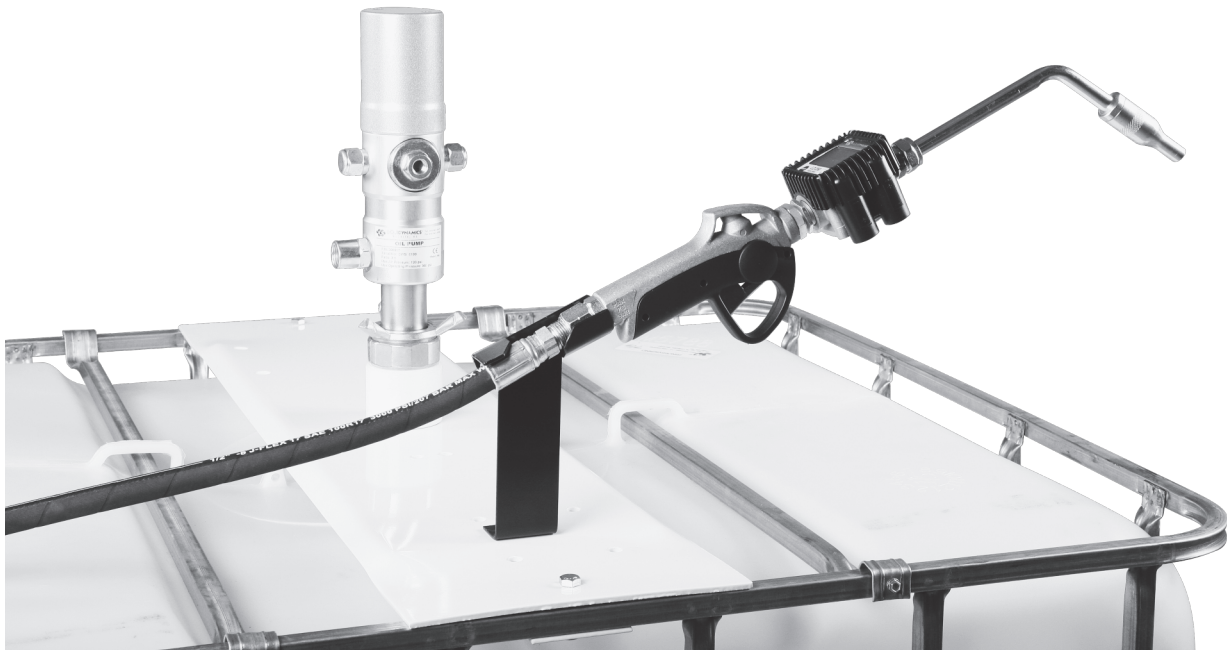




LIQUID DYNAMICS™

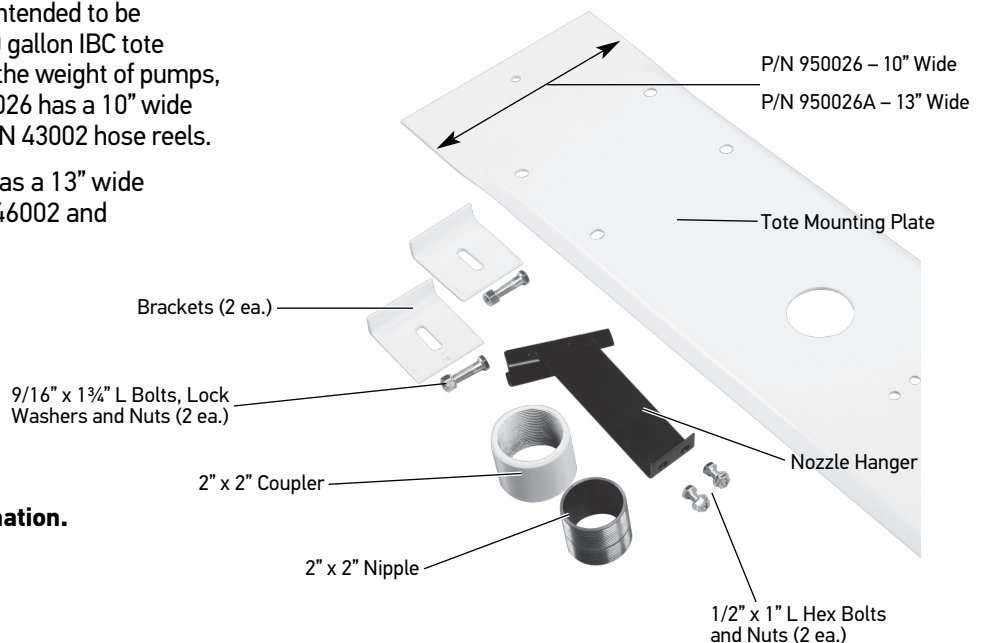
P/N 950026 and 950026A Tote Mounting Plate Assembly Instructions



Application

The 950026 Tote Mounting Plate Kit is intended to be mounted onto the frame of 275 and 330 gallon IBC tote tanks. The mounting plate will support the weight of pumps, meters, hoses and hose reels. P/N 950026 has a 10" wide base and is designed to be used with P/N 43002 hose reels.

P/N 950026A is similar in design but has a 13" wide base to accommodate the larger P/N 46002 and P/N 88402/88403 hose reels.



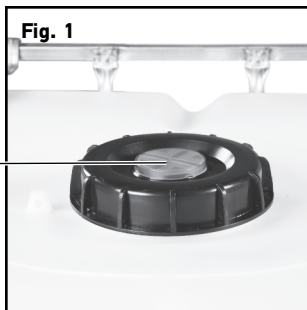
**This info sheet contains important information.
READ AND KEEP FOR REFERENCE.**

2311 S. Edwards • Wichita, KS 67213
TEL: 316-943-5477 • FAX: 316-943-4760
TOLL FREE: 800-894-3572
E-MAIL: productinfo@liquidynamics.com

Assembly and Use Instructions

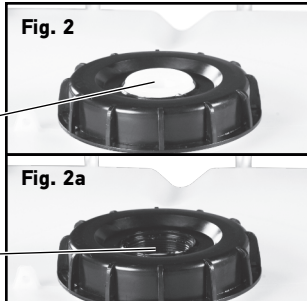
1. Remove Dust Cap from 2" bung fitting at center of 6" cap located at top center of Tote, fig. 1

Dust Cap



2. Remove 2" bung fitting at center of 6" cap, fig. 2 and fig. 2a.

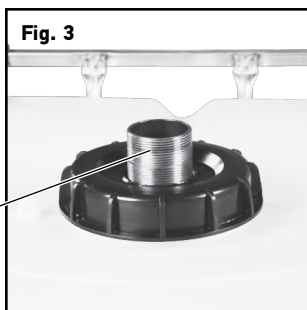
Bung Fitting



Opening

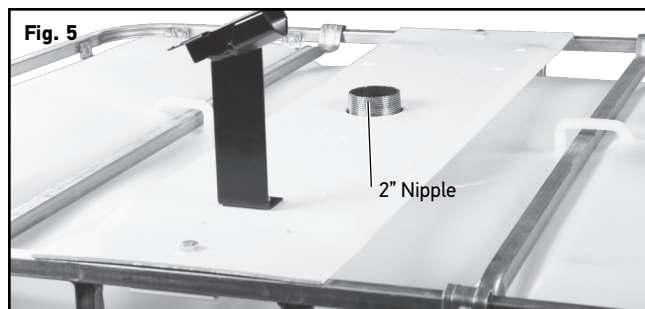
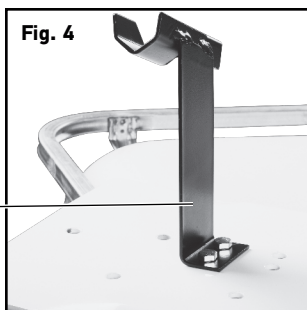
3. Install 2" nipple at center of 6" cap, fig. 3 (it is sufficient to start thread in bung and hand tighten since it will be fully secured in step 7).

2" Nipple

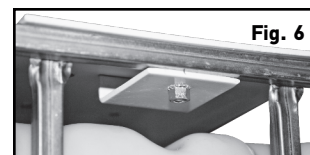


4. Install Nozzle Hanger using the 2 ea. 1/2" x 1" hex bolts and nuts provided, fig. 4.

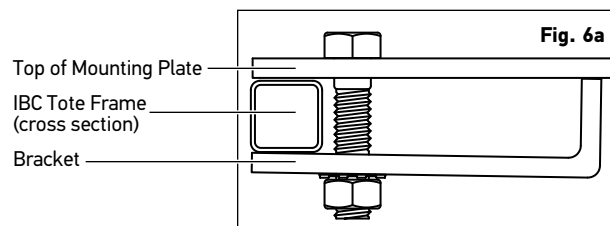
Nozzle Hanger



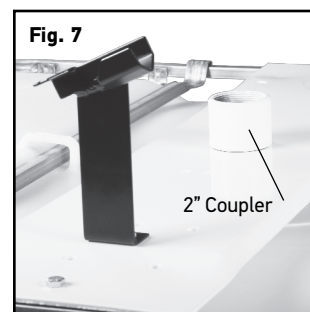
5. Place Tote mounting plate on top, center of Tote with 2" nipple protruding through center opening, fig. 5.



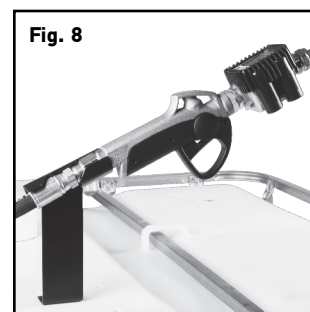
6. Secure mounting plate to IBC tote frame with retainer bracket and bolt/nut as shown, on both ends of mounting plate fig. 5, 6 and 6a.



7. Install 2" coupler onto 2" nipple as shown in fig. 7, tighten coupler until coupler is flush with tote mounting plate.



8. Fig. 8 shows correct method of placing meter/control valve onto nozzle hanger. This method allows a variety of meters and control valves to be used with this bracket. Note that the meter is held in place by the hose and swivel fitting attached to the inlet of whatever meter or control handle to be used.



9. Fig. 9 shows placement of pump with bung adapter used to secure pump to 2" coupler along with meter/control valve secured in its bracket.

